

SOURCING REQUEST — MASTER COIL, HOT-DIP GALVANIZED

Reference CM-1001 · Issued August 2026 · Buying inquiry — no obligation to quote

SteelTrade has a firm, recurring requirement for hot-dip galvanized master coil in the specification below. We are buying master coil only — not slit stock, not partial widths. If you are holding prime or excess prime material in this window, we would like a price.

Material specification — firm

Product	Hot-dip galvanized (HDG) coil, commercial quality
Chemistry	SAE 1008, or ASTM A653 CS Type B — either acceptable
Coating	G60 (G-60), both sides
Thickness	0.017" – 0.020"
Formability	Lock-forming quality (LFQ)
Aging	NON-FLUTING required. See Quality requirements below — this is the governing constraint.
Surface	Extra smooth finish, minimum spangle
Treatment	Chem treat with light oil (CTLO)
Shape	Flat as possible — no coil set, no edge wave, no buckle

Master coil dimensions — what we can take

Width	48" or 60" preferred. 36" through 72" will be considered.
Coil weight	20,000 – 40,000 lb per coil
Inside diameter	20" or 24"
Edge	Mill edge acceptable
Quantity	One coil or several. There is no minimum — a single orphaned master is of interest.

Quality requirements — these govern price

Mill quality	Prime or excess prime. Secondary considered on disclosure of the specific defect and a corresponding price.
Certification	Mill certificate required. Chemical certification required with all shipments. Without a cert, this material prices at scrap-adjacent regardless of condition.
Production date	REQUIRED on every offer. Non-fluting is the hard constraint: temper-rolled CS-grade material returns yield-point elongation over time. We will consider material either (a) produced within the last six months, or (b) carrying a mill non-aging warranty still in force — state the warranty period from the cert. Older material may still work with a temper re-roll or roller leveling; offer it and say so rather than passing.
Storage	Indoor preferred. Outdoor storage on coated coil must be disclosed — wet-stack staining is a condition downgrade, not a cosmetic note.

Splices	Disclose any welded splices and the count.
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What to send back

Per coil, so we can evaluate without a second exchange:

Identity	Mill · coil number · heat number · date produced
Dimensions	Decimal thickness · width · coil weight · ID · OD
Spec	ASTM / SAE designation · coating weight · surface and treatment
Condition	Mill quality · any defect and its type · cert availability · storage history
Commercial	Price per pound · basis date · FOB location · loading capability

Terms

SteelTrade is a brokerage. We do not take title to or possession of material. On a completed transaction the buyer issues the purchase order directly to you and pays you directly; our fee is paid separately by our client and does not come out of your price.

The end customer's identity is not disclosed prior to agreed terms, and yours is not disclosed to them. That protection runs both directions.

Pricing on coil moves weekly. Please state the date your price is based on. We will treat any quote older than 30 days as requiring re-confirmation before we act on it.

Nothing in this window today? Tell us anyway.

This is a recurring requirement, not a one-time buy. If a program cancels and you are left holding master coil in this specification, we would like the first call. We are also interested in adjacent gauge and coating combinations in light-gauge galvanized — if you carry that class of material, it is worth a conversation.

Douglas Weaver · SteelTrade · 614.741.5313 · douglas@steeltrade.ai

Newark, Ohio